



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4917-300
Job Sheet 180288



Part No: D4917-300

Job Qty: 12 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/13/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		7/13/18			PLP001-VC	6	Emp 18.07.11
110	Packaging	12 pcs		7/13/18	0.00	0.00	Packaging2		Emp 18.07.11
120	QC	12 pcs		7/13/18	0.00	0.00	QC6		38
130	Packaging	12 pcs		7/13/18	0.00	0.00	Packaging3-2		JUL 24 2018
140	QC21-SA	12 Ea		7/13/18	0.00	0.00	QC21		JUL 24 2018

Part Op 100 - Issue P/O: P0046395 P&L Printing

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: July 11/19 ***

Jul 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4917-300P	Placard, Max Load	12 pcs (1 ea)	100-Purchasing	<u>S690948</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4917-300P	12	0	0

Part Specifications

Specifications could not be found.

Plex 7/4/18 9:19 AM dart.lavoie.chantal



Container No: S090951

Part: D4917-300

Job No: 180288

Serial No/Batch: S090951

Revision:
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Howesbury, ON K6A 1K2
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/11/18



B > D4917-XXX PLACARD, MAX LOAD **A**
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4917-300	300 lbs / (136 kgs)
D4917-310	310 lbs / (141 kgs)
D4917-315	315 lbs / (143 kgs)
D4917-320	320 lbs / (145 kgs)
D4917-332	332 lbs / (151 kgs)
D4917-343	343 lbs / (156 kgs)

NOTES:

- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MD00LKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4917-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4917-300 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 300 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
EW17-SBO

APPROVED

B		GENERAL REVISION SEE REVISION A FOR DETAILS. MATERIAL WAS SWAPED FROM DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D27724-1 FROM BASKET LID DRAWINGS. REASON: DURABILITY		AJS	17.02.14
A		NEW ISSUE		AJS	19.06.08
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE LTD			
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	JMH	DRAWING NO. D4917			REV. B
MFG. APPR.	DD	SHEET 1 OF 1			
APPROVED	WM	TITLE			SCALE
DE APPR.	DS	PLACARD, MAX LOAD			NTS
DATE	17.02.14			COPYRIGHT © 2013 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS DRAWING MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040395

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2E0 Canada
Phone: 613-931-1241

PO No: PO040395
PO Date: 7/4/18
Due Date: 7/13/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
JUL 4 2018
C. Baker

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180288	D4917-300P			Placard, Max Load As Per Dwg D4917 Rev. B	Firmed	7/13/18	12 pcs	0 pcs	12 pcs	\$12.00/pcs	\$144.00
Grand Total:												\$144.00

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

C. Baker

Plex 7/4/18 11:18 AM dart.baker.diane



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

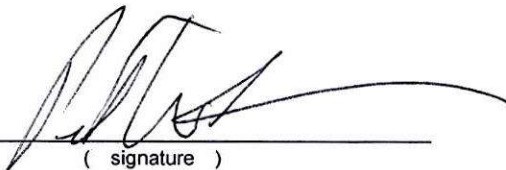
Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 40395

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4917-300P	D4917 Rev. B	12 ✓

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.

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(signature)
Peter Watson

July 6, 2018
(date)